



PLAN - FRAME ASSEMBLY



A. PROVIDE CUSTOM FABRICATED SIGN FRAME SHOWN OR PROVIDE PREFABRICATED "LOW PROFILE" SIGN AS MANUFACTURED BY PANNIER 1-800-544-8428, OR EQUIVALENT. PROVIDE SHOP DRAWINGS FOR FABRICATED SIGN FOR PREAPPROVAL.

B. IF CUSTOM FABRICATED, ALL STEEL SHALL BE A36 STRUCTURAL UNLESS NOTED OTHERWISE.

C. IF CUSTOM FABRICATED, ALL STEEL SHALL BE SAND-BLASTED CLEAN, AND PRE-WASHED WITH AN IRON PHOSPHATE POWDERWASH, DRIED, PRIMED WITH ZINC PRIMER, AND POWDER COATED BLACK AND BAKED AT 400 DEGREES FOR NO LESS THAN 45 MINUTES, UNLESS NOTED OTHERWISE.

D. ALL FASTENERS SHALL BE GALVANIZED.

E. MOUNT ONLY ON CONCRETE SLAB OR FOOTING.

F. IF CUSTOM FABRICATED, ALL STEEL ELEMENTS SHALL BE CONSTRUCTED IN ACCORDANCE WITH AISC CODE OF STANDARD PRACTICE.

G. SLAB AND FOOTING ARE SHOWN FOR REFERENCE ONLY. CONCRETE SLAB & FOOTING SIZE AND REINF. REQUIRE SITE SPECIFIC DESIGN.

H. ALUMINUM SIGN BLANK & APPLIED VINYL GRAPHICS PROVIDED BY OWNER. ATTACH SIGN TO FRAME WITH STAINLESS STEEL $\frac{1}{4}$ " ϕ RIVETS.

DRAWING
10430.06